



HONDA CRF400RX ENDURO 2021



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<u>Model updates:</u> Developed by RedMoto on the basis of the CRF 450RX Enduro, the new CRF 400RX Enduro is conceived and developed with the concept of the usability of the engine by softening the response to the touch of the gas and the power delivery of the engine to adapt it to the needs of all fans of the Honda brand.

Like the CRF450RX - every part of the CRF400RX Enduro is new for 2021, save for wheels and engine, with the comprehensive update benefiting directly from knowhow gained by the development of the Honda Factory Enduro Team. Its 2.3kg lighter and features a new frame and swingarm, plus changes to geometry and suspension, greatly improve cornering performance. The engine receives intake/exhaust upgrades, new decompression system plus single exhaust muffler to boost and smoothen low-mid-range driveability. A larger hydraulic clutch offers greater control with lighter lever pressure. More compact plastics and a smaller seat unit increase freedom of movement. Brush guards are now standard-fit and the sidestand tucks in more neatly for improved rider ergonomics.

Road Homologation and fitting are by Redmoto S.r.l., official partner of Honda Motor Europe LTD for the distribution of the Honda CRF off-road range in Italy.







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1. Introduction

For 17YM Honda introduced an all-new, competition-ready enduro machine into its off-road line up – the CRF450RX. Starting from this solid base, RedMoto had developed the 400 which immediately proved to be the right bike for amateurs and not only. Precisely in those years, famous riders of the Enduro World Championship already used the reduced displacement in international races.

An HRC-developed cylinder head upped peak power and torque considerably in 19YM; HRC launch control was also added along with revised rigidity balance for the frame and swingarm, a new front brake caliper and adjustable-position Renthal Fatbar. For 20YM, just like its 450 sibling, it received Honda Selectable Torque Control (HSTC).

21YM sees a major evolution for the CRF400RX. This new model it's an even more formidable offroad weapon, devastatingly fast over the ground and, as importantly, with high build quality and reliability that makes it easy to live with over the years of ownership.

2. Model Overview

For 21YM, like its 450 sibling, the CRF400RX receives a wide array of improvements under a development theme of 'The ultimate off-road weapon'. Firstly it is 2.3kg lighter thanks to a revised frame and subframe. The new frame and swingarm's rigidity balance, combined with tighter chassis geometry, heightened ground clearance and suspension changes, are all targeted at creating optimal cornering performance.

The engine also benefits from HRC's knowhow to give a strong focus, smoothing the low- to midrange torque. The decompressor has been relocated, airbox volume is up, the throttle body redesigned and exhaust ports re-shaped. The exhaust downpipe is new, and a single muffler replaces dual mufflers.

A larger-volume hydraulic clutch has an even lighter lever action, while other weight-saving details include a smaller fuel pump and optimized magnesium cylinder head cover. New plastics, too, are lighter and slimmer to aid rider freedom and the seat is a smaller unit, lower at the back. Brush guards are now standard fit, and the side stand tucks away more neatly. A smart new HRC style graphic scheme completes this major update.





3. Key Features



• Narrower swing arm spars and swingarm pivot point, with revised swingarm rigidity balance

- Geometry changes combine with the above to improve cornering ability
- Re-valved front suspension with an extra 5mm stroke matched with re-valved rear shock

• Improved ergonomics from smaller new seat, and more compact, redesigned plastics

The CRF400RX's twin-spar aluminium frame was unchanged in 20YM; for 21YM it is completely renewed – with direct input from the HRC race team – to elevate every aspect of cornering ability.

Thanks to narrower main spars, at 8.4kg it weighs 700g less than the previous design, while a redesigned subframe also saves 320g at 910g. The chassis dynamic is also new: while torsional rigidity is maintained, lateral rigidity has been reduced by 20% to increase corner speed, traction, and steering accuracy. The aluminum swingarm has a new rigidity balance tuned to match the frame, with narrower arms and pivot point. The Pro-Link ratio is also revised.

Both top and bottom yokes are revised, with more flex, for quicker steering and feel. Fully adjustable, the 49mm Showa USD coil spring fork is a version of the Showa 'factory' fork. With the target of improved, smoother cornering performance, the forks have been revalved, stroke lengthened by 5mm to 310mm and the axle clamps' rigidity increased. The Showa rear shock's main piston valving is enlarged for faster response and improved bump absorption. Its spring also uses the world's lightest steel - to save 200g.

The damping/spring rate of both front and rear suspension are new for 21YM – and lower than the CRF450R – to suit a wider range of conditions of the Enduro path and help with comfort over longer rides.

The seat is now shorter, lighter and 10mm lower at the rear, to aid the rider's freedom of movement. It's also much easier to remove and install. Maintenance is also easier, as the number of 8mm head bolts securing the bodywork goes from 6 to 4 each side. The new machine is also slimmer by 70mm (50mm on the left, 20mm on the exhaust side), and the plastics thinner, while the tank cover has been removed.

Rake and trail are now tighter, 27.1°/114mm (from 27.4°/116mm); wheelbase is 1481mm. Ground clearance goes up 8mm to 336mm, and the bottom yoke now sits 6.1mm higher at 928mm. The radius arc from swingarm pivot point to rear wheel spindle increases by 0.9°, to 14.5° while distance between the pivot and front spindle goes up 1.8mm to 914.6mm. Dry weight is 107.6kg, 2.3kg lighter than the previous model.

Designed with Computational Flow Dynamics (CFD) for maximum through-flow of air, the radiator shrouds are constructed from one piece of plastic, rather than two and now include a lower vent while the radiator grills are optimised for airflow. Holding 7,3L the plastic fuel tank has also been redesigned.

Standard-fit, lightweight Renthal Fatbar flex for optimal comfort; the top yoke features two handlebar-holder locations for moving the handlebar rearward and forward by 26mm. When the holder is turned 180°, the handlebar can be moved an additional 10mm from the base position,







resulting in four unique riding positions. When it comes to weight saving, small contributions accumulate ('with enough dust, a mountain can form' as the Japanese saying has it); with that in mind, balanced control cable wiring saves 100g.

New knuckle guards protect hands and levers and add just 222g total between them. The forged aluminum side stand also now tucks in much closer to minimize interference while riding.

Up front, the twin-piston brake caliper employs 30 and 27mm diameter pistons and 260mm wavepattern disc; along with low-expansion rate brake hose, it gives both a strong feel and consistent staying power. The single-piston rear caliper is matched to a 240mm wave-pattern disc.

DID aluminium rims, with directly attached spoke pattern layout are finished in black; the front is a 21 x 1.6in, the rear a 19 x 2.15in. The rear wheel is both stronger and lighter for 21YM and fitted as standard equipment are Dunlop's bespoke enduro-ready Metzeler Six Days Extreme tyres: 90/90-21 front and 140/80-18 rear.

The front fender for the full led headlight perfectly integrates with the streamlined CRF design. Sturdy back mudguard with integrated support for the registration plate, that also increases the resistance to the hits, typical of heavy off-road use.

The new side stand elastic band support perfectly integrates with the bike's ergonomics. A striking new HRC style graphic complements the 21YM CRF450RX's sharper lines.

3.2 Engine

• Larger airbox plus revised throttle body and exhaust ports for improved bottom-end

New exhaust downpipe with single muffler boosts torque and saves weight

- Larger volume hydraulic clutch replaces cable operation for consistent and light lever feel
- Revised decompressor system gives improved stall resistance

Having received a peak power boost of 1.8kW, plus 2Nm more torque and a stronger bottom-end for 19YM, in 20YM development of the 413cc four-valve Unicam engine centered around refinements and optimization of the PGM-FI mapping and HRC Launch Control, plus the addition of Honda Selectable Torque Control. For 21YM the focus machine is on drivability in the low to mid-range, and weight saving, further enhancing cornering performance.

A significant increase in peak power above 5,000rpm is accompanied by a fluid low-rpm torque feel, the result of an air box increased in size by 1.8L to 4.1L on the 'clean' side. The new air box - which can now be accessed simply with the removal of one side shroud bolt - feeds a redesigned, lighter 46mm throttle body, which optimises intake efficiency and makes active use of latent heat vaporisation in the inlet ports.

The injector angle, too has gone from 30° to 60°, spraying fuel all the way back to the butterfly to improve intake efficiency, cooling of the charge and all-important throttle feel. The decompression system is also new: its counterweight is moved from the right of the camshaft to the left, giving more stable operation at low rpm with increased stall-resistance.

The biggest change is to the twin exhaust ports: like the CBR1000RR-R Fireblade their exit is oval rather than round in shape for improved efficiency, and the 5.08 kg 1-2 exhaust design of the previous model has been replaced by a single 3.84kg downpipe and muffler (which also does away with a heat shield) saving a full 1.24kg. The downpipe also tucks in 74mm closer to the center line







(improving rider ergonomics) while the pressed muffler features twin resonators that reduce noise while boosting power.

One update drawn directly from factory bike is the addition of a hydraulic clutch. This improves both control and feel at the lever (it's 10% lighter) as well as delivering consistent lever clearance under arduous riding conditions. The clutch capacity has been increased by 27% with an extra plate - from 7 to 8 - and works with an extra friction spring to maximize power transmission and durability. Slippage has been reduced by 85% at peak power.

Bore and stroke remains 92 x 62.1mm with compression ratio of 13:1. A gear position sensor allows the use of three specific ignition maps for 1st and 2nd, 3rdand 4th, and 5th. Rock-solid reliability has always been a big factor in the CRF450RX's success and a 5-hole piston oil jet and dual 12mm drum scavenge pump manage lubrication.

Saving more precious grams, the magnesium cylinder head cover has been redesigned with thinner material and the fuel pump made smaller – it secures with 4 bolts instead of 6, saves 120g and offers the same pressure and filter life as the previous design.

3.3 Electronics

- Honda Selectable Torque Control (HSTC) with 3 riding modes (plus OFF)
- HRC Launch Control offers 3 start options
- Engine Mode Select Button (EMSB) features 3 maps to adjust output character
- HSTC button now rationalized into the left-hand switchgear
- HRC Setting tool updated for changes to Aggressive and Smooth modes

The CRF400RX gained HSTC in 20YM and the system is unchanged for 21YM. It works to minimize rear wheel spin (thus wasted forward drive) and maximize traction. It doesn't use a wheel speed sensor, and critically maintains feel at the throttle while managing power; ignition timing is retarded and the PGM-FI controlled when the rate of change of rpm is detected to have gone over a set amount.

The three Modes differ in drive management level for different riding conditions:

In Mode 1 the system intervenes most lightly, and after the longest time \neg - useful for reducing wheelspin and maintaining control in tight corners.

Mode 3 has the system intervene more quickly and strongly, and is therefore useful in more slippery, muddy conditions.

Mode 2 naturally offers a mid-point between 1 and 3 in terms of speed and strength of intervention.

An obvious update for 21YM is the rider controls and display switchgear. The Launch Control indicator, EFI warning, EMSB mode button and LED indicator – are sited on the left handlebar, with HSTC button now incorporated.

Pressing and holding the HSTC button for 0.5s will cycle the system to the next mode, with a green LED indication -1 blink for mode 1, 2 for mode 2 and 3 for mode 3 - to confirm selection.

The HSTC system can also be switched off completely. When the engine is turned on, the system uses the last-selected setting.







HRC Launch Control gives any rider the best option for a strong start and also has 3 modes to choose from:

Level 3 – 8,250rpm, muddy conditions/amateur.

Level 2 - 8,500rpm, dry conditions/standard.

Level 1 – 9,500rpm, dry conditions/expert.

Activating HRC Launch Control is easy – to turn on, pull in the clutch and push the Start button on the right. The purple LED will blink once for Level 1 selection. Push the Start button again, for 0.5s or longer, and the LED will blink twice for Level 2. Repeat the process and the LED will blink 3 times, indicating that Level 3 has been chosen.

The Engine Mode Select Button (EMSB) alters the engine's characteristics, and three maps are available to suit riding conditions or rider preference:

Mode 1 – Standard.

Mode 2 – Smooth.

Mode 3 – Aggressive.

The LED also displays mode selected, but with a blue light.

Gaining a 21YM mapping update the HRC Setting Tool can deliver a much more easy-going Smooth mode, with gentler throttle response for amateur riders. It can also inject Aggressive mode with a hyper-sensitive throttle reaction and engine response for high-test race conditions.

4. Technical Specifications

ENGINE	
Туре	Liquid-cooled 4-stroke single cylinder uni-cam
Displacement	413 cc
Bore x Stroke	92.0mm x 62.1mm
Compression Ratio	13.5: 1
FUEL SYSTEM	
Carburation	Fuel injection
Fuel Tank Capacity	7,3 litres
ELECTRICAL SYSTEM	
Ignition	Digital CDI







Starter	Self-Starter
DRIVETRAIN	
Clutch Type	Wet type multi-plate
Transmission Type	Constant mesh
Final Drive	Chain
FRAME	
Туре	Aluminium twin tube
CHASSIS	
Dimensions (L´W´H)	2,182 x 839 x 1,282mm
Wheelbase	1,481mm
Caster Angle	27.1°
Trail	114mm
Seat Height	965mm
Ground Clearance	336mm
Kerb Weight	107.6kg
SUSPENSION	
Type Front	Showa 49mm USD fork
Type Rear	Showa monoshock using Honda Pro-Link
WHEELS	
Type Front	Aluminium spoke
Type Rear	Aluminium spoke
Tyres Front	90/90-21" Metzeler Six Days Extreme
Tyres Rear	140/80-18" Metzeler Six Days Extreme
BRAKES	
Front	Single 260mm disk
Rear	Single 240mm disk











Once again in 2021, Honda RedMoto offers a Special Version embellished with captivating racing details such as:

- Kite front wheel with red anodized machined hub and black anodized Excel rim
- Kite back wheel with red anodized machined hub and black anodized Excel rim
- High density polyethylene skid plate with AXP link
- Twin metal Supersprox Stealth rear sprocket, aluminum core, steel teeth
- Red anodized, machined aluminum X-Trig Rock yoke
- X-Trig aluminum bar riser
- Blackbird anti-skid seat cover
- Blue silicon radiator pipes
- Red anodized, machined aluminum rear brake caliper mounting bracket
- Red anodized wheel hub puller
- Red anodized, machined aluminum front brake master cylinder cover
- Red anodized, machined aluminum rear brake master cylinder cover
- Increased capacity, machined aluminum rear brake oil reservoir
- Machined rear brake linkage bush
- Security cable plate for rear brake
- Simplified wire loom







- Red anodized aluminum engine caps kit •
- Rekluse clutch cover
- Vibram frame protections with super grip effect

- Upon request the bike can also be equipped with:Reinforced Rekluse Core Manual clutch with machined clutch drum
- Rekluse Radius Cx automatic clutch with machined clutch drum
- Steel Termignoni exhaust system with titanium muffler and carbon fiber muffler cap •

